

## LNP\* Lubricomp\* Compound OFL36A

Europe-Africa-Middle East:  
COMMERCIAL

Also known as: OFL-4036  
Product Reorder Name: OFL36A

LNP LUBRICOMP\* OFL36 is a compound based on PPS - Branched resin containing Glass Fiber, PTFE. Added features of this material include: Internally Lubricated.

### Property

TYPICAL PROPERTIES <sup>(1)</sup>			
	Value	Unit	Standard
<b>MECHANICAL</b>			
Tensile Stress, break	145	MPa	ASTM D 638
Tensile Strain, break	1.7	%	ASTM D 638
Tensile Modulus, 50 mm/min	12340	MPa	ASTM D 638
Flexural Stress	200	MPa	ASTM D 790
Flexural Modulus	11030	MPa	ASTM D 790
Tensile Stress, break	124	MPa	ISO 527
Tensile Strain, break	1.4	%	ISO 527
Tensile Modulus, 1 mm/min	11100	MPa	ISO 527
Flexural Stress	197	MPa	ISO 178
Flexural Modulus	10950	MPa	ISO 178
<b>IMPACT</b>			
Izod Impact, unnotched, 23°C	550	J/m	ASTM D 4812
Izod Impact, notched, 23°C	85	J/m	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	3	J	ASTM D 3763
Multiaxial Impact	1	J	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	26	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	9	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL</b>			
HDT, 1.82 MPa, 3.2mm, unannealed	268	°C	ASTM D 648
CTE, -40°C to 40°C, flow	2.34E-05 - 5.E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	4.86E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	2.36E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	5.01E-05	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	266	°C	ISO 75/Af
<b>PHYSICAL</b>			
Density	1.69	g/cm <sup>3</sup>	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.01	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	0.1 - 0.2	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	0.3 - 0.5	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs	0.13 - 0.18	%	ISO 294
Mold Shrinkage, xflow, 24 hrs	0.3 - 0.48	%	ISO 294
Wear Factor Washer	33	10 <sup>-10</sup> in <sup>4</sup> -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.44	-	ASTM D 3702 Modified
Static COF	0.35	-	ASTM D 3702 Modified
Density	1.69	g/cm <sup>3</sup>	ISO 1183

Moisture Absorption (23°C / 50% RH)	0.04	%	ISO 62
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Source GMD, last updated:10/06/2004

## Processing

Parameter	Value	Unit
Injection Molding		
Drying Temperature	120 - 150	°C
Drying Time	4	hrs
Melt Temperature	315 - 320	°C
Front - Zone 3 Temperature	330 - 345	°C
Middle - Zone 2 Temperature	320 - 330	°C
Rear - Zone 1 Temperature	305 - 315	°C
Mold Temperature	140 - 165	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

Source GMD, last updated:10/06/2004

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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